

# Diagnose Resolve Optimize

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Identifying Tooling Failure



**Major Industries Ltd**  
Hot & Cold Forming Tooling Specialists

In the dynamic world of manufacturing, where precision and efficiency are paramount, the failure of cold forming tooling can be a costly setback.

Understanding why and how these failures occur is crucial for preventing future disruptions and optimizing production processes. In this brochure, we delve into the systematic approach used to assess the failure of cold forming tooling, uncovering the intricate steps involved in unravelling the mysteries behind these failures and paving the way for continuous improvement and optimization.



# Diagnose

## Visual Inspection

The journey begins with a visual inspection, where trained technicians meticulously examine the failed tooling for visible signs of damage, wear, or deformation. Cracks, chips, and wear patterns are scrutinized, providing initial clues into the underlying causes of failure. This hands-on approach allows for immediate identification of potential issues and sets the stage for more in-depth analysis.

## Material Analysis

Next, we delve beneath the surface with a comprehensive material analysis. Utilizing techniques such as microscopy and hardness testing, we unravel the secrets hidden within the tooling material. From the microstructure to the chemical composition, every aspect is scrutinized, shedding light on the material's properties and potential weaknesses.



## **Performance Data Review**

With a wealth of data at our fingertips, we embark on a journey through the tooling's performance history. Reviewing operating conditions, production parameters, and maintenance records, we seek patterns and anomalies that may have contributed to the tooling's demise. From deviations in operating procedures to lapses in maintenance practices, every detail is meticulously examined to uncover potential root causes.

## **Failure Mode Identification**

Armed with insights from the visual inspection, material analysis, and performance data review, we zero in on the specific failure mode(s) experienced by the tooling. Whether it's fatigue failure, wear, plastic deformation, or fracture, understanding the mode of failure is crucial for determining the root cause and implementing effective corrective actions.



# Resolve

## Root Cause Analysis

Now comes the heart of the investigation – the root cause analysis. Drawing on our findings from previous steps, we embark on a journey to uncover the underlying factors or mechanisms that led to the tooling's failure. Was it a material flaw, a design flaw, or a failure in maintenance practices?

By considering a myriad of factors, from material selection to lubrication techniques, we piece together the puzzle, unravelling the mysteries behind the failure.



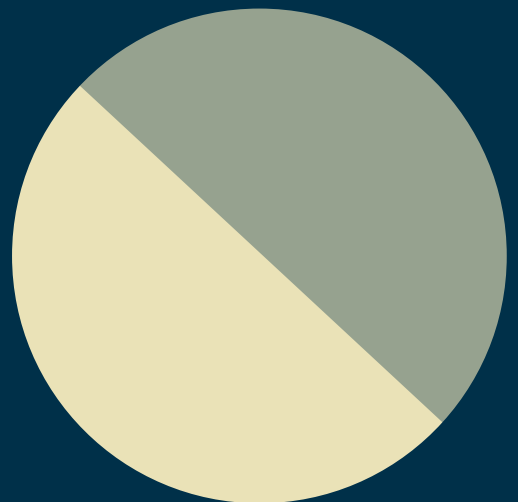
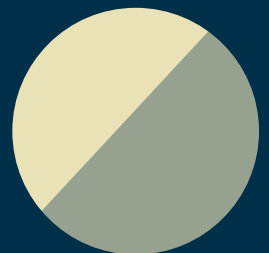
# Optimize

## Corrective Actions

Armed with a comprehensive understanding of the root cause(s) of the failure, we develop and implement tailored corrective actions. Whether it's refining the design, adjusting material selection, or enhancing maintenance procedures, every measure is carefully crafted to address the underlying issues and prevent future failures. With precision and purpose, we pave the way for improved performance and reliability.

## Continuous Improvement

But our journey doesn't end here. Incorporating lessons learned from the failure analysis process, we embark on a path of continuous improvement. Implementing preventive measures, refining processes, and embracing innovation, we strive to ensure the long-term reliability and performance of the cold forming tooling. With each iteration, we edge closer to perfection, unravelling the mysteries of failure and forging a path towards excellence.



**In the complex world of cold forming tooling, failure is not an endpoint but a stepping stone towards improvement.**

**By following a systematic approach to failure analysis, we unravel the mysteries behind these failures, paving the way for continuous improvement, productivity and efficiency.**

**With each challenge overcome, we inch closer to our goal - a world where cold forming tooling failure is but a distant memory, and success is the only option.**



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**SUPERIOR TOOLING - GREATER PERFORMANCE**